



Refinish

DuPont™ A-4114S™ & A-4115S™ Etch Primers

Description

DuPont™ A-4114S™ & A-4115S™ Etch Primers were developed to repair small cut throughs to bare metal incurred during vehicle pre-paint prep. A-4114S™ is gray in color and A-4115S™ is green. They can be applied to metal with a minimum of overspray.

General Information



Components

DuPont™ A-4114S™ or A-4115S™ Etch Primer



Mix Ratio/Viscosity

Ready to Use

Application

Substrates

Direct to steel, galvanized steel and aluminum.

Direct to pre-treated metals.

Refer to the ChromaSystem® Manual for the correct metal pre-treatment

Note: Not recommended for plastic OEM finishes and plastic OEM replacement parts.



Surface Preparation

For substrates other than unprimed plastic or fiberglass, wipe surface using DuPont™ Sontara® PS-3909S™ wipe, Sontara® PS-3970S™ wipe, Sontara® PS-3990S™ wipe, First Klean® 3900S™, Prep-Sol® 3919S™ or Kwik Clean® 3949S™

Refer to the ChromaSystem® Technical Manual for procedures to prepare plastic or fiberglass parts. Prepare the repair area according to the Surface Prep guidelines in the General Procedures section.

Sealers

4910S™/4940S™/4970S™ 2K UltraProductive Primer-Sealer

2510S™/2540S™/2570S™/2580CR™ Epoxy DTM Primer-Sealer

ChromaPremier® 42410S™/42440S™/42470S™ Sealer

Topcoats

ChromaPremier® Basecoat/ChromaClear®

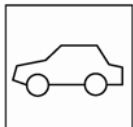
ChromaPremier® Single Stage

ChromaBase® Basecoat/ChromaClear®

ChromaOne® Single Stage

Application

For small spot repair such as cut throughs to metal



Shake the aerosol for 2 minutes after the mixing marble inside is heard and spray to test application. Apply 2 coats with a 5 minute flash between coats to a maximum of 1 mil dry film thickness. Allow to dry 15 minutes before applying sealer.



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Sanding

Do not sand.

Flash/Dry Times

Allow to dry 15 minutes before applying sealer.

Physical Properties

VOC:	Maximum 80%
PWMIR:	Maximum 1.55
Weight per Gallon:	6.6 to 6.8 lb/gal
Flash Point:	See MSDS.

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Please visit: www.performancecoatings.dupont.com to view or print an addition copy of this "Technical Product Data" sheet.



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