



Refinish

Flexible Plastics Repair Procedures Flow Chart

Option A	Option B		Fiberglass	Primed	OEM Finish
Unprimed	Unprimed				
<ul style="list-style-type: none"> <li>• ABS</li> <li>• CAD</li> <li>• CN</li> <li>• EP</li> <li>• MF</li> <li>• PA</li> <li>• PC</li> <li>• PL</li> <li>• PVC</li> <li>• TPU</li> <li>• PE</li> <li>• PDTP</li> <li>• PETB</li> <li>• PT</li> <li>• PMMA</li> <li>• POM</li> <li>• PP</li> <li>• PPO</li> <li>• SAN</li> <li>• BBB</li> <li>• UP</li> </ul>	Polyolefin or Nonpolycarbonate	ABS or Lexan® (Polycarbonate)	Fiberglass with gelcoat	Plastic or Fiberglass	Flexible Parts
Pre-wash with warm water and DuPont 2310S™ Plastic Cleaning Paste using a gray or gold Scotchbrite™.	Wash with soap and hot water	Wash with soap and hot water	Wash with soap and hot water	Test with Basemaker® 7175S™. If primer lifts, remove primer and repair with Option A or B.	Wash with soap and hot water
Rinse thoroughly, making sure the DuPont 2310S™ Plastic Cleaning Paste does not dry on the surface.	<b>Scrub</b> Gray scuff pad & Plas-Stick® 2320S™ or A-2320S™	<b>Scrub</b> Gray scuff pad & Plas-Stick® 2319S™	<b>Sand</b> P500 grit sandpaper.	If primer does not lift with 7175S™, <b>Sand</b> P500 grit sandpaper	<b>Sand</b> P500 grit sandpaper
Wash again with warm water and DuPont 2310S™ Plastic Cleaning Paste using a gray or gold Scotchbrite™	<b>Clean</b> with Plas-Stick® 2320S™ or A-2320S™	<b>Clean</b> with Plas-Stick® 2319S™ and wipe dry	<b>Clean</b> with Plas-Stick® 2319S™ . Wipe dry	<b>Clean</b> with Plas-Stick® 2319S™ and wipe dry	<b>Clean</b> with 3900S™ or 3909S™ and wipe dry
Rinse thoroughly, making sure the DuPont 2310S™ Cleaning Paste does not dry on the surface. Dry following the rinse.				Plas-Stick® 2330S™ or A-2330S™ for cut throughs only	
<b>Make It Stick</b> Plas-Stick® 2330S™, A-2330S™ or 2322S™ Adhesion Promoter					
<b>Apply Flexible Primer or Sealer</b>					
Fill required: Use ChromaSystem™ Primer-Filler with the appropriate flexible additive. No fill required: Use ChromaSystem™ Primer-Sealer with the appropriate flexible additive.					
<b>Apply Flexible TopCoat or Activated ChromaSystem™ Basecoat</b>					
Flex ChromaSystem™ Single Stage with Plas-Stick® 2350S™ Flexible Additive or Plas-Stick® 2360S™ Flexible Matting Additive or apply DuPont Vinyl color					
<b>Make it Shine</b>					
<u>Gloss Finish over basecoat:</u> Any ChromaSystem™ Clearcoat with Plas-Stick® 2350S™ Flexible Additive					
<u>Matted Finish over basecoat:</u> For semi-gloss, eggshell or flat finish, use ChromaClear® 2370S™ Matted Clearcoat or ChromaSystem™ Clearcoat with Plas-Stick® 2360S™ Flexible Matting Additive.					

Refer to DuPont ChromaSystem™ and Low VOC ChromaSystem™ Manuals for additional details. These directions refer to the use of products that may be restricted in VOC regulated areas. Follow usage instructions.

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