



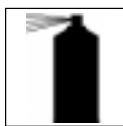
DuPont QuickPrime A-4120S™ /A-4140S™ /A-4160S™ 1K Primer Filler

Description

DuPont QuickPrime™ A-4120S™ /A-4140S™ /A-4160S™ is an easy to use ready-to-spray aerosol Primer with anti-corrosive pigments, developed in three ValueShade® colors. DuPont QuickPrime™ is designed to provide good build, adhesion to the recommended substrates, and performance capabilities with an aerosol delivery. This aerosol primer-filler is intended for small areas and spot repair panel application which require limited spot prime application.

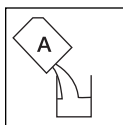
DuPont QuickPrime™ delivers a method to quickly address those small-focused spot repair areas. This aerosol product is consistent with the performance you can expect from ChromaSystem™ products, and provides the ability to increase application productivity.

General Information



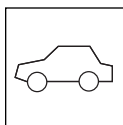
Components

DuPont QuickPrime A-4120S™ 1K Primer Filler (VS2) Light Gray
 DuPont QuickPrime A-4140S™ 1K Primer Filler (VS4) Gray
 DuPont QuickPrime A-4160S™ 1K Primer Filler (VS7) Dark Gray



Mix Ratio/Viscosity

Ready to use.



Application

Substrates

Properly cleaned and sanded steel and galvanized
 Property treated aluminum
 Direct to DuPont A-4115S™ Self-Etching Primer (Aerosol), or Variprime® 615S™/625S™.
 Thoroughly cured/sanded Body-Filler, Glazing Putty & Sprayable Body Filler
 Properly sanded OEM finishes and OEM replacement parts

Note: For standard spot-repair & overall application needs, please refer to the DuPont ChromaSystem™ Technical Manual for product recommendations.



Surface Preparation

- Ensure surface area is properly cleaned with the recommended surface cleaner (i.e. DuPont Surface Klean A-3970S™).
- Follow application instructions, and observe proper flash & dry times.

DuPont QuickPrime A-4120S™/A-4140S™/A-4160S™ 1K Primer Filler



Application

Shake aerosol for 2 minutes to ensure contents are uniformly mixed.

- Step 1: Apply two-three coats of DuPont QuickPrime A-4120S™/A-4140S™/A-4160S™ to a film thickness of 1.0-2.0 mils. .
- Step 2: Allow a 3-5 minutes flash between coats @ 70°F (20°C).



Tips for Success:

- DuPont A-4120S™/A-4140S™/A-4160S™ 1K Primer Filler is primarily recommended for small parts repair; panel repair is still the approved procedure for warranty repairs.
- When applying product, hold the aerosol can upright 8-10 inches from the surface area, and apply with uniform application coats.
- For best results, spray a test panel before applying to prepared substrate.



Flash/Dry Times

Air Dry

Flash Between Coats:	3 - 5 minutes
Dust Free	15 minutes at 70°F (20°C)

Force Dry

Flash Between Coats:	3 - 5 minutes
Dust Free	10 minutes at 140°F (60°C)

DuPont QuickPrime A-4120S™/A-4140S™/A-4160S™ 1K Primer Filler

Physical Properties

VOC: (lbs/gal RTS in aerosol container)	A-4120S™	A-4140S™	A-4160S™
LE	5.11	5.09	5.12
AP	3.59	3.36	3.37
PWMIR Value	1.05	1.00	1.00
Flash Point:	See MSDS.		

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.

DANGER! EXTREMELY FLAMMABLE. Do not spray near sparks, heat or open flame. Vapors will accumulate readily and may ignite explosively. Keep area ventilated during use and until all vapors are exhausted. Do not use on plastic or fiberglass substrates due to possible static build-up which MAY CAUSE FLASH FIRE.

WARNING CONTENTS UNDER PRESSURE. Do not puncture, incinerate, burn or store above 120°F.

FOR MORE INFORMATION, REFER TO MATERIAL SAFETY DATA SHEET

