



DuPont™ Plas-Stick® 2360S™ Flexible Matting Additive

Description

Plas-Stick® 2360S™ Flexible Matting Additive is designed for use in DuPont collision clears to reduce gloss and flexibilize the clearcoat. Since Plas-Stick® 2360S™ contains an elastic or flexible component, it is not necessary to add Plas-Stick® 2350S™ Flexible Additive to flexibilize the flattened coating. This product allows the blended clearcoat to fit the "Specialty Coating" category in VOC regulated areas under both anti-glare safety and elastomeric coating designations.

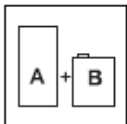
General Information

Components

Plas-Stick® 2360S™ Flexible Matting Additive. **Shake well before use.** Mix Plas-Stick® 2360S™ with clearcoats as described below and mix well to achieve the desired level of gloss.



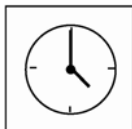
Mix Ratio



	Weight		
	Flat (0-5% Gloss)	Egg Shell (20-30% Gloss)	Semi-Gloss (50-60% Gloss)
ChromaClear® G2-4500S™	148.4	184.7	226.3
Plas-Stick® 2360S™	594.6	575.6	579.1
ChromaPremier® 12375S™ Reducer	753.7	740.6	740.8
ChromaClear® 4507S™ Activator	950.7	945.2	941.3
ChromaClear® G2-4700S™	177.5	201.1	238.2
Plas-Stick® 2360S™	592.6	581.9	583.1
ChromaPremier® 12375S™ Reducer	751.1	743.6	753.3
ChromaClear® 4507S™ Activator	947.7	944.1	938.0
ChromaClear® HC-7776S™	343.0	408.0	476.0
Plas-Stick® 2360S™	745.8	743.7	699.7
ChromaBase® 7775S™ Activator	935.0	925.0	909.0
ChromaClear® 7779S™	345.0	373.0	447.0
Plas-Stick® 2360S™	770.0	750.0	749.0
ChromaBase® 7775S™ Activator	955.0	951.0	942.0
ChromaPremier® 72200S™	134.6	217.9	254.2
Plas-Stick® 2360S™	564.5	553.9	562.2
ChromaPremier® 12375S™ Reducer	754.7	746.4	741.9
ChromaPremier® 12305S™ Activator	938.8	929.8	929.1
ChromaPremier® 72500S™	136.7	211.4	251.3
Plas-Stick® 2360S™	565.5	557.4	551.0
ChromaPremier® 12375S™ Reducer	755.9	749.9	478.0
ChromaPremier® 12305S™ Activator	940.9	933.3	929.8
ChromaOne®	180.0	220.0	270.0
Plas-Stick® 2360S™	600.0	600.0	600.0
Activator	800.0	800.0	800.0
G-Reducer	1000.0	1000.0	1000.0
N-Reducer	1040.0-1080.0	1040.0-1080.0	1040.0-1080.0

Pot Life

30 - 60 minutes. Mix the appropriate amount of material for the job and clean equipment immediately after use.





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Application

Substrates

Flexible plastics that have been properly prepared. See "DuPont Flexible Plastics Repair Procedures Flow Chart" for schematic representation.

ChromaBase®
ChromaPremier®



Gun Setups*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")
Gravity Feed: 1.3 mm - 1.5 mm (.051" - .059")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")
Gravity Feed: 1.3 mm - 1.5 mm (.051" - .059")



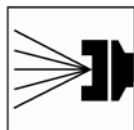
Air Pressure*

Conventional

Siphon Feed: 35 - 40 psi @ the gun.
Gravity Feed: 30 - 35 psi @ the gun.

HVLP

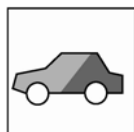
Siphon Feed: 6 - 8 psi @ the gun cap.
Gravity Feed: 6 - 8 psi @ the gun cap.



*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."

Recoatability/Re-repair

Allow overnight dry before performing re-repair operations, unless using ChromaClear® G2-4500S™, G2-4700S™ or HC-7776S™ Clearcoats. They cure much faster than conventional clearcoats due to *Hyper Cure™* Technology.



Sanding

The use of Plas-Stick® 2360S™ in clearcoat will slow dry and cure times. Allow additional dry time before processing.

Cleanup

Clean spray equipment as soon as possible with DuPont Lacquer Thinner.



**Refinish**

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Physical Properties

VOC: 4.4 lbs/gal.

Weight Solids: 50.32%.

Volume Solids: 39.80%.

Flash Point: See MSDS.

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

For industrial use only by professional, trained painters. Not for sale to or use by the general public.

Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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