



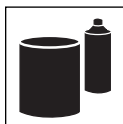
DuPont Automotive Finishes

## DuPont™ Sontara® PS-39X5S™ Static Control Wipes

### Description

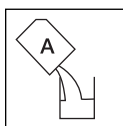
A versatile pre-saturated wipe which reduces static charge, minimizes the attraction of dirt, and cleans surfaces thoroughly to lower the risk of paint defects. DuPont™ Sontara® Static Control wipes reduce static generation dramatically versus traditional tack rags, which can generate static, causing airborne dirt to be redeposited on the part after wiping. The wipes are used with an easy dispensing canister, that keeps the wipes saturated for effective cleaning.

### General Information



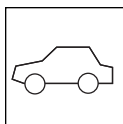
#### Components

DuPont™ Sontara® PS-3955S™ Low Temp Static Control Wipes	80% IPA & 15% de-ionized water
DuPont™ Sontara® PS-3975S™ Moderate Temp Static Control Wipes	70% IPA & 30% de-ionized water
DuPont™ Sontara® PS-3995S™ High Temp Static Control Wipes	50% IPA & 50% de-ionized water
DuPont™ Sontara® E-4520™ Static Control Wipe Dispensing Canister	



#### Mix Ratio

Ready to use.



#### Application

##### Substrates

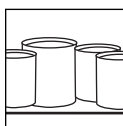
All DuPont primers, sealers, properly prepared substrates, and properly prepared OEM finishes



#### Application

The DuPont™ Sontara® Static Control wipe is best used as a final wipe before applying paint or primer. When using the DuPont™ Sontara® Static Control wipe, apply smooth, moderate pressure as you wipe the part from end to end. Turn the wipe over, refolding it to continually use a clean surface, which will help minimize redeposition of dirt. Recommended surface cleaning practices as described by the paint manufacturer should still be followed prior to using the DuPont™ Sontara® Static Control wipe. After using the Static Control wipe, tack only if required to maximize quality.

Do not let the part sit unprotected after wiping. Proceed immediately from cleaning with the DuPont™ Sontara® Static Control Wipe to sealing and topcoating.



#### Storage

Store at room temperature. Do not store in areas subject to freezing temperatures.

## DuPont™ Sontara® PS-39X5S™ Static Control Wipes

### Physical Properties

---

VOC:	DuPont™ Sontara® PS-3955S™	VOC: 5.8 lbs./gal. ready to use (6.6 lbs./gal. less water)
	DuPont™ Sontara® PS-3975S™	VOC: 4.9 lbs./gal. ready to use (6.6 lbs./gal. less water)
	DuPont™ Sontara® PS-3995S™	VOC: 3.7 lbs./gal. ready to use (6.6 lbs./gal. less water)

Flash Point: 20-73°F

### VOC Regulated Areas

---

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

### Safety and Handling

---

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.