



Refinish

DuPont™ ValueShade® System

Use VS1 (9White), VS4 (Medium Gray) and VS7 (Dark Gray) as packaged. To create VS2, VS3, VS5 or VS6, mix as shown below. Agitate thoroughly, activate (and reduce if appropriate) as shown on product Quick Reference Sheet

	ChromaPremier® Sealer	Epoxy DTM Primer-Sealer	Low VOC Prime 'N Seal®
VS1	42410S™	2510S™	2710S™
VS2 (2:1)	42410S™:42440S™	2510S™:2540S™	2710S™:2740S™
VS3 (1:2)	42410S™:42440S™	2510S™:2540S™	2710S™:2740S™
VS4	42440S™	2540S™	2740S™
VS5 (2:1)	42440S™:42470S™	2540S™:2570S™	2740S™:2770S™
VS6 (1:2)	42440S™:42470S™	2540S™:2570S™	2740S™:2770S™
VS7	42470S™	2570S™	2770S™
	2K UltraProductive Primer-Sealer	Uro® Primer-Filler	"4 to 1" ChromaSeal® 2K Urethane Primer-Filler
VS1	4910S™	1101S	7710S
VS2 (2:1)	4910S™:4940S™	1101S™:1104S™	7710S:7740S
VS3 (1:2)	4910S™:4940S™	1101S™:1104S™	7710S:7740S
VS4	4940S™	1104S™	7740S™
VS5 (2:1)	4940S™:4970S™	1104S™:1107S™	7740S™:7770S™
VS6 (1:2)	4940S™:4970S™	1104S™:1107S™	7740S™:7770S™
VS7	4970S™	1107S™	7770S™

Note: See Undercoat section for complete product information.



Refinish

DuPont™ Plas-Stick® 2322S™

Adhesion Promoter for Plastics

Ready-to-spray.

Gun Setups*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.5 mm (.051" - .059")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.4 mm (.051" - .055")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section title "Equipment Information."



Refinish

DuPont™ Plas-Stick® 2330S™ Plastics Adhesion Promoter

Ready-to-spray.

Gun Setups

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.5 mm (.051" - .059")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.5 mm (.051" - .055")



Refinish

DuPont™ Plas-Stick® 2340S™

Flexible Adhesion Sealer

Combine the components either by volume or weight and then mix thoroughly.

	Volume	Weight (cumulative)		
		16 oz	8 oz	4 oz
Plas-Stick® 2340S™ Flexible Adhesion Sealer	4	368.6	184.3	92.2
ChromaPremier® 1230XS™ Activator	1	451.4	225.7	112.9
ChromaPremier® 12365S™ Reducer	1	519.1	259.6	129.8

(X=3 or 5)

Gun Setup*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.5 mm (.051" - .059")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.5 mm (.051" - .059")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ Plas-Stick® 2350S™

Flexible Additive

Combine the components either by volume or weight and then mix thoroughly.

Undercoats	Volume	Weight (cum pt)	Clearcoats	Volume	Weight (cum pt)
ChromaPremier® 32430S™	5	463.5	ChromaClear® G2-4500S™ or G2-4700S™	9	254.5
ChromaPremier® 12305S™	1	526.1	ChromaClear® G2-4507S™	3	348.5
ChromaPremier® 12375S™	1	576.3	Plas-Stick® 2350S™	1	376.9
Plas-Stick® 2350S™	1	633.0	ChromaPremier® 12375S™	3	452.7
ChromaPremier® 42410S™	3	349.9	ChromaPremier® 72200S™	9	238.4
ChromaPremier® 12305S™	1	424.0	ChromaPremier® 12305S™	3	325.6
ChromaPremier® 42475S™	1.5	520.0	Plas-Stick® 2350S™	1	353.4
Plas-Stick® 2350S™	1	589.9	ChromaPremier® 12375S™	25-30%	451.3
ChromaPremier® 42440S™	3	335.1	ChromaPremier® 72500S™	6	266.0
ChromaPremier® 12305S™	1	412.0	ChromaPremier® 12303S™	3	403.0
ChromaPremier® 42475S™	1.5	512.4	Plas-Stick® 2350S™	0.5	430.0
Plas-Stick® 2350S™	1	582.9	ChromaPremier® 12365S™	10%	464.0
ChromaPremier® 42470S™	3	336.7	ChromaClear® 7779S™	4	327.0
ChromaPremier® 12305S™	1	413.6	ChromaBase® 7775S™	1	416.0
ChromaPremier® 42475S™	1.5	514.0	Plas-Stick® 2350S™	2 oz/pt	442.5
Plas-Stick® 2350S™	1	584.5	ChromaClear® HC-7776S™	4	322.5
ChromaSurfacer® 7704S™	4	453.0	ChromaBase® 7775S™	1	411.5
ChromaBase® 7775S™	1	534.0	Plas-Stick® 2350S™	2 oz/pt	438.0
Plas-Stick® 2350S™	2.5 oz/pt	596.0			
ChromaSeal® 7710S™	4	462.0	Topcoat	Volume	
ChromaBase® 7775S™	1	548.0	ChromaPremier® Single Stage	3	
Plas-Stick® 2350S™	1.5 oz/pt	587.0	ChromaPremier® 12305S™	1	
ChromaSeal® 7740S™	4	450.5	ChromaPremier® 12375S™	5% - 10%	
ChromaBase® 7775S™	1	537.0	Plas-Stick® 2350S™	2 oz/qt	
Plas-Stick® 2350S™	1.5 oz/pt	576.0	ChromaOne® Single Stage	3	
ChromaSeal® 7770S™	4	447.5	ChromaOne® 7005S™ Activator	1	
ChromaBase® 7775S™	1	534.0	ChromaOne® 7075S™ Reducer	1	
Plas-Stick® 2350S™	1.5 oz/pt	573.0	Plas-Stick® 2350S™	2 oz/qt	

Gun Setup:

As indicated on individual Product Data Sheet



Refinish

DuPont™ Plas-Stick® 2360S™

Flexible Matting Additive

Plas-Stick®	Weight		
	Flat (0-5% Gloss)	Egg Shell (20-30% Gloss)	Semi-Gloss (50-60% Gloss)
ChromaClear® G2-4500S™	148.4	184.7	226.3
Plas-Stick® 2360S™	594.6	575.6	579.1
ChromaPremier® 12375S™ Reducer	753.7	740.6	740.8
ChromaClear® 4507S™ Activator	950.7	945.2	941.3
ChromaClear® G2-4700S™	177.5	201.1	238.2
Plas-Stick® 2360S™	592.6	581.9	583.1
ChromaPremier® 12375S™ Reducer	751.1	743.6	753.3
ChromaClear® 4507S™ Activator	947.7	944.1	938.0
ChromaClear® HC-7776S™	343.0	408.0	476.0
Plas-Stick® 2360S™	745.8	743.7	699.7
ChromaBase® 7775S™ Activator	935.0	925.0	909.0
ChromaClear® 7779S™	345.0	373.0	447.0
Plas-Stick® 2360S™	770.0	750.0	749.0
ChromaBase® 7775S™ Activator	955.0	951.0	942.0
ChromaPremier® 72200S™	134.6	217.9	254.2
Plas-Stick® 2360S™	564.5	553.9	562.2
ChromaPremier® 12375S™ Reducer	754.7	746.4	741.9
ChromaPremier® 12305S™ Activator	938.8	929.8	929.1
ChromaPremier® 72500S™	136.7	211.4	251.3
Plas-Stick® 2360S™	565.5	557.4	551.0
ChromaPremier® 12375S™ Reducer	755.9	749.9	478.0
ChromaPremier® 12305S™ Activator	940.9	933.3	929.8
ChromaOne®	180.0	220.0	270.0
Plas-Stick® 2360S™	600.0	600.0	600.0
Activator	800.0	800.0	800.0
G-Reducer	1000.0	1000.0	1000.0
N-Reducer	1040.0-1080.0	1040.0-1080.0	1040.0-1080.0

Gun Setup:

As indicated on individual Product Data Sheet



Refinish

DuPont™ Plas-Stick® 4150S™
2K Flex-Additive

Combine the components either by volume or weight and then mix thoroughly.

Undercoats	Volume	Weight (cumulative pt)
DuPont 4004S™ UltraProductive Primer-Filler	4	263.1 grams
DuPont 4075S™/4095S™ UltraProductive Activator	3	381.7 grams
Plas-Stick® 4150S™ 2K Flex-Additive	3	519.5 grams

Gun Setup: As indicated on individual Product Data Sheet



Refinish

**DuPont™ Plas-Stick® 4950S™
2K Flex-Additive**

Combine the components either by volume or weight and then mix thoroughly.

Undercoats	Volume	Weight (cumulative qt)
DuPont 4004S™ 2K UltraProductive Primer-Filler	4	886.6 grams
DuPont 4075S™/4095S™ UltraProductive Activator	1	1019.9 grams
Plas-Stick® 4950S™ 2K Flex-Additive	1	1173.6 grams
DuPont 4904S™ 2K UltraProductive Primer-Filler	3	1029 grams
DuPont 4965S™/4975S™/4995S™ UltraProductive Activator	1	1225 grams
Plas-Stick® 4950S™ 2K Flex-Additive	3 oz/RTS quart	1339 grams
DuPont 4910S™ 2K UltraProductive Primer-Sealer	3	946.1 grams
DuPont 4965S™/4975S™/4995S™ UltraProductive Activator	1	1137.4 grams
Plas-Stick® 4950S™ 2K Flex-Additive	3 oz/RTS quart	1223.9 grams
DuPont 4940S™ 2K UltraProductive Primer-Sealer	3	914.6 grams
DuPont 4965S™/4975S™/4995S™ UltraProductive Activator	1	1105.9 grams
Plas-Stick® 4950S™ 2K Flex-Additive	3 oz/RTS quart	1192.5 grams
DuPont 4970S™ 2K UltraProductive Primer-Sealer	3	883.1 grams
DuPont 4965S™/4975S™/4995S™ UltraProductive Activator	1	1074.4 grams
Plas-Stick® 4950S™ 2K Flex-Additive	3 oz/RTS quart	1160.9 grams

*Option for DuPont 4904S™ & 49X0S™: add 3 oz Plas-Stick® 4950S per RTS Quart

Gun Setup: As indicated on individual Product Data Reference Sheet



Refinish

DuPont™ Fill 'N Sand® 131S™
Acrylic Primer-Surfacer

Mix by volume

Undercoats	Volume
Fill 'N Sand® 131S™	1
DuPont V-3665S™	1

Gun Setups*

Conventional

Siphon Feed: 1.8 mm - 2.2 mm (.071" - .087")

Gravity Feed: 1.6 mm - 2.0 mm (.059" - .070")

HVLP

Siphon Feed: 0.9 mm - 1.2 mm (.035" - .047")

Gravity Feed: 1.5 mm - 1.8 mm (.059" - .070")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ Variprime® 615S™
Self-Etching Primer

Combine the components either by volume or weight and then mix thoroughly.

Undercoats	Volume	Weight (cumulative qt)
Variprime® 615S™ Primer	1	553 grams
Variprime® 616S™/620S™/614S™ Converter	1	941 grams (sprayable qt)

Gun Setups *

Conventional

Siphon Feed: 1.5 mm - 1.8 mm (.059" - .070")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed: 1.5 mm - 1.8 mm (.059" - .070")

Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ Velvaseal® 1986S™ Acrylic Sealer

Ready-to-spray.

Gun Setups*

Conventional

Siphon Feed: 1.5 mm - 1.8 mm (.059" - .070")

Gravity Feed: 1.5 mm - 1.8 mm (.059" - .070")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.7 mm (.067")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

**DuPont™ 2510S™/2540S™/2570S™/2580CR™/2590S™
Epoxy DTM Primer-Sealer**

Mix Ratio (2:1)

Combine the components by volume or weight and then mix thoroughly.

Undercoats	Volume	Weight (cumulative qt)
DuPont™ 2510S™ Primer Sealer	2	937 grams
DuPont™ 2503S™, 2505S™, 2507S™, 2509S™ Activator	1	1203 grams
DuPont™ 2540S™ Primer Sealer	2	909 grams
DuPont™ 2503S™, 2505S™, 2507S™, 2509S™ Activator	1	1174 grams
DuPont™ 2570S™ Primer Sealer	2	909 grams
DuPont™ 2503S™, 2505S™, 2507S™, 2509S™ Activator	1	1175 grams
DuPont™ 2580CR™ Primer Sealer	2	931 grams
DuPont™ 2503S™, 2505S™, 2507S™, 2509S™ Activator	1	1198 grams
DuPont™ 2590S™ Primer Sealer	2	904 grams
DuPont™ 2503S™, 2505S™, 2507S™, 2509S™ Activator	1	1171 grams

Gun Setups*

Conventional

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .071")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed: 1.5 mm - 1.8 mm (.059" - .063")

Gravity Feed: 1.5 mm - 1.6 mm (.059" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ 4004S™
 2K UltraProductive Primer-Filler

Combine the components by volume or weight and then mix thoroughly.

Undercoats	Volume	Weight (cumulative qt)
DuPont™ 4004S™ 2K UltraProductive Primer-Filler	4	1081.4 grams
DuPont 4075S™, 4095S™ Activator	1	1243.8 grams (sprayable qt)

Gun Setups

Conventional

Siphon Feed: 1.8mm - 2.0mm (.070" - .079")

Gravity Feed: 1.8mm - 2.0mm (.070" - .079")

HVLP

Siphon Feed: 1.8mm - 2.0mm (.070" - .079")

Gravity Feed: 1.8mm - 2.0mm (.070" - .079")



Refinish

DuPont™ 4904S™
2K UltraProductive Primer-Filler

Mix by volume or weight (cum.qt.):

Undercoats	Volume	Weight (grams/cumulative qt.)
DuPont™ 4904S™	3	1142 grams
DuPont™ 4965S™/4975S™	1	1352 grams
DuPont™ 4904S™	3	1142 grams
DuPont™ 4995S™	1	1365 grams

Gun Setups

Conventional

Siphon Feed: 1.8 mm - 2.0 mm (.070" - .079")
Gravity Feed: 1.8 mm - 2.0 mm (.070" - .079")

HVLP

Siphon Feed: 1.8 mm - 2.0 mm (.070" - .079")
Gravity Feed: 1.8 mm - 2.0 mm (.070" - .079")



Refinish

**DuPont™ 4910S™/4940S™/4970S™/4990S™
2K UltraProductive Primer-Sealer**

Mix by volume or weight (cum.qt.):

Undercoats	Volume	Weight (grams/cumulative qt)	
		DuPont™ 4965S™/4975S™	DuPont™ 4995S™
DuPont™ 4910S™ VS1	3	1068.7 grams	1068.7 grams
DuPont™ 49X5S™*	1	1278.7 grams	1292.0 grams
DuPont™ 4940S™ VS3	3	1031.0 grams	1031.0 grams
DuPont™ 49X5S™*	1	1241.0 grams	1254.2 grams
DuPont™ 4970S™ VS7	3	997.5 grams	997.5 grams
DuPont™ 49X5S™*	1	1207.5 grams	1220.7 grams

*X=6, 7 or 9

See ValueShade® Quick Reference Sheet for ValueShade® Recommendations

Gun Setups*

Conventional

Siphon Feed: 1.5 mm – 1.8 mm

Gravity Feed: 1.4 mm -1.6 mm

HVLP

Siphon Feed: 1.7 mm – 1.8 mm

Gravity Feed: 1.4 mm – 1.6 mm

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaSurfacer® 7704S™
 2K Urethane Primer-Filler

Mix the components by volume or weight, then mix thoroughly.

Undercoats	Volume	Weight (cumulative pt.)
ChromaSurfacer® 7704S™	4	523 grams
ChromaBase® "4 to 1" 77X5S™	1	617 grams

(X = 6,7,8,or 9)

Gun Setup*

Conventional

Siphon Feed: 1.8 mm – 2.0 mm

Gravity Feed: 1.8 mm – 2.0 mm

HVLP

Siphon Feed: 1.8 mm – 2.0 mm

Gravity Feed: 1.8 mm – 2.0 mm

* The listed setups cover the usual range for various application equipment. For information on specific manufacturer's equipment, see the Equipment Information Section of the DuPont™ ChromaSystem™ Technical Manual



Refinish

**DuPont™ ChromaSeal® 7710S™/7740S™/7770S™
ValueShade® Sealer
2K Urethane Sealer**

Combine the components by volume or weight, then mix thoroughly.

Undercoats	Volume	Weight (cumulative qt.)
DuPont™ ChromaSeal® 7710S™	4	504 grams
ChromaBase® "4 to 1" 77X5S™	1	599 grams
DuPont™ ChromaSeal® 7740S™/7770S™	4	490.5 grams
ChromaBase® "4 to 1" 77X5S™	1	584.5 grams

(X = 6,7,8,or 9)

Gun Setups*

Conventional

Siphon Feed: 1.6 mm - 1.8 mm

Gravity Feed: 1.4 mm - 1.6 mm

HVLP

Siphon Feed: 1.6 mm - 1.8 mm

Gravity Feed: 1.4 mm - 1.6 mm

* The listed setups cover the usual range for various application equipment. For information on specific manufacturer's equipment, see the Equipment Information Section of the DuPont ChromaSystem™ Technical manual



Refinish

DuPont™ ChromaPremier® 22860S™
 Chrome Free Etch Primer

Combine the components by volume or weight, then mix thoroughly.

Undercoats	Volume	Weight
ChromaPremier® 22860S™	1	213.1 grams
ChromaPremier® 22805S™ Activator	1	403.6 grams

Gun Setup

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")

HVLP

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .071")

Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")



Refinish

DuPont™ ChromaPremier® CF-22860S™
 Chrome Free Etch Primer

Combine the components by volume or weight, then mix thoroughly.

Undercoats	Volume	Weight (cumulative pt)
DuPont™ CF-22860S™ Chrome-Free Etch Primer	1	213.1 grams
DuPont™ 22805S™ ChromaPremier® Activator	1	403.6 grams

Gun Setups*

HVLP

Gravity Feed: 1.4 mm - 1.6 mm

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaPremier® 32430S™ 2K Premier Primer

Combine the components by volume or weight, then mix thoroughly.

Undercoats	Vol	Gram Weight (cum qt)		
		12305S™	12303S™	12301™
ChromaPremier® 32430S™	5	1060	1060	1060
ChromaPremier® 1230XS™	1	1203	1203	1190
ChromaPremier® 12375S™	1	1319	1318	1302

(x= 1,3,or 5)

Gun Setups*

Conventional

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .070")

Gravity Feed: 1.6 mm - 1.8 mm (.063" - .070")

HVLP

Siphon Feed: 1.6 mm - 1.9 mm (.063" - .073")

Gravity Feed: 1.6 mm - 1.9 mm (.063" - .073")

**The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Equipment Information section of the ChromaSystem™ Technical Manual.*



Refinish

DuPont™ ChromaPremier® 42400S™/42410S™/42440S™/42470S™ 2K Premier Sealer

Combine the components by volume or weight, and then mix thoroughly.

Undercoats	Volume	Weight (cumulative qt.)
ChromaPremier® 42400S™ Sealer	4	703.5 grams
ChromaPremier® 12305S™ Activator	1	851.0 grams
ChromaPremier® 42475S™ Reducer	1.5	1052.1 grams
ChromaPremier® 42410S™/42440S™/42470S™ Sealer	4	896.4 grams
ChromaPremier® 12305S™ Activator	1	1050.4 grams
ChromaPremier® 42475S™ Reducer	1.5	1251.6 grams

Gun Setups*

Conventional

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .070")

Gravity Feed: 1.5 mm - 1.8 mm (.059" - .070")

HVLP

Siphon Feed: 1.2 mm - 1.8 mm (.047" - .070")

Gravity Feed: 1.2 mm - 1.8 mm (.047" - .070")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaPremier® Urethane Single Stage

Combine the components by volume and then mix thoroughly.

Single Stage	Volume
ChromaPremier Single Stage	3
ChromaPremier 1230XS™*	1

*X=3,5 or 7

Gun Setups*

Conventional

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .070")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed: 1.3 mm - 1.6 mm (.051" - .063")

Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information"



Refinish

DuPont™ ChromaOne®
Acrylic Urethane Single Stage

Combine the components by volume and then mix thoroughly.

Single Stage	Volume
ChromaOne® Single Stage	3
ChromaOne® 7005S™ Activator	1
ChromaPremier® 70X5S* Reducer	1

*X-6,7,8,or 9

Gun Setups*

Conventional

Siphon Feed:	1.6 mm - 1.8 mm (.063" - .070")
Gravity Feed:	1.4 mm - 1.6 mm (.055" - .063")
Pressure:	0.8 mm-1.2 mm (.031" - .047")

HVLP

Siphon Feed:	1.5 mm - 1.8 mm (.059" - .070")
Gravity Feed:	1.3 mm - 1.6 mm (.051" - .063")
Pressure:	0.8 mm - 1.1 mm (.031" - .043")

LVL

	1.5 mm - 1.7 mm (.059" - .067")
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*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information"



Refinish

DuPont™ MasterTint® Vinyl Color System

Ready to Spray

Gun Setups*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.4 mm - 1.5 mm (.055" - .059")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information"



Refinish

DuPont™ ChromaBase® Basecoat

Combine the components by volume and then mix thoroughly.

Basecoat	Volume
ChromaBase® Basecoat	1
Basemaker® 71XXS™*	1
ChromaPremier® 12305S™ or ChromaBase® "4 to 1" 7775S™ Activator-Reducer	1 oz/RTS qt

*XX=60,75,85, or 95

Gun Setups*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.4 mm - 1.5 mm (.055" - .059")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Equipment Information section of the DuPont™ ChromaSystem™ Technical Manual.



Refinish

DuPont™ ChromaPremier® Basecoat

Combine the components by volume and then mix thoroughly.

Basecoat	Volume
ChromaPremier® Basecoat	1
Basemaker® 71XXS™	1
ChromaPremier® 12305S™	1 oz/RTS qt

*XX=60,75,85, or 95

Gun Setups*

<i>Conventional</i>	Spot/Panel	Overall
Siphon Feed:	1.3 mm - 1.5 mm (.051" - .059")	1.4 mm - 1.6 mm (.055" - .063")
Gravity Feed:	1.3 mm - 1.5 mm (.051" - .059")	1.4 mm - 1.6 mm (.055" - .063")
<i>HVLP</i>		
Siphon Feed:	1.3 mm - 1.5 mm (.051" - .059")	1.4 mm - 1.6 mm (.055" - .063")
Gravity Feed:	1.3 mm - 1.5 mm (.051" - .059")	1.4 mm - 1.6 mm (.055" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Equipment Information section of the DuPont ChromaSystem™ Technical Manual.



Refinish

DuPont™ ChromaPremier® ChromaLusion® Colors

Combine the components by volume and then mix thoroughly.

Basecoat	Volume
ChromaPremier® Basecoat	1
Basemaker® 71XXS™	1
ChromaPremier® 12305S™	1 oz/RTS qt

*XX=60,75,85, or 95

Gun Setups*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .070")

Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information"



Refinish

DuPont™ G9900S™
Super Jet Black Basecoat

Combine the components by volume and then mix thoroughly.

Basecoat	Volume
DuPont™ G9900S™	1
Basemaker® 71XXS™	.75-1
ChromaPremier® 12305S™	1 oz/RTS qt

*XX=60,75,85, or 95

Gun Setups*

Conventional

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")
 Gravity Feed: 1.3 mm - 1.4 mm (.051" - .055")

HVLP

Siphon Feed: 1.4 mm - 1.6 mm (.055" - .063")
 Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")



Refinish

DuPont™ 1780S™ Iso-Free Clearcoat

Combine the components either by volume or weight and then mix thoroughly.

Clearcoat	Volume	Weight (cumulative qt.)
DuPont™ 1780S™	2	376.7 grams
DuPont™ 1782S™	2	726.0 grams
DuPont™ 1775S™	1	916.0 grams

Gun Setups*

Conventional

Siphon Feed: 1.5 mm - 1.7 mm (.059" - .067")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed: 1.5 mm - 1.7 mm (.059" - .067")

Gravity Feed: 1.5 mm - 1.7 mm (.059" - .067")

* The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaClear® 2370S™ Matted Clearcoat

Combine the components either by volume or weight and then mix thoroughly.

Clearcoat	Weight (cumulative quart)					
	Semi-Gloss 50-60%		Eggshell 20-30%		Flat 0-5%	
	Volume	Weight	Volume	Weight	Volume	Weight
ChromaClear® 2370S™	4	732.5	3	550.0	2	366.5
ChromaClear® 2360S™			1	751.5	2	770.0
ChromaBase® "4 to 1" 7775S™	1	920.5	1	940.0	1	958.0

Gun Setups*

Conventional

Siphon Feed: 1.5 mm - 1.7 mm (.059" - .067")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed: 1.5 mm - 1.7 mm (.059" - .067")

Gravity Feed: 1.4 mm - 1.6 mm (.055" - .063")

* The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaClear® G2-4500S™
(Hyper Cure™ - High Bake and Air Dry)

Combine the components either by volume or weight and then mix thoroughly.

ClearCoat	Volume	weight (cumulative qt)
ChromaClear® G2-4500S™	3	543.0
ChromaClear® G2-450XS™	1	743.5
ChromaPremier® 123X5S™	1	905.2
ChromaClear® G2-4500S™	9	509.1
ChromaClear® G2-450XS™	3	697.1
Plas-Stick® 2350S™	1	753.9
ChromaPremier® 123X5S™	3	905.5

(X=7,8 or 9) Activator

Gun Setups*

Conventional

Gravity Feed 1.3 mm - 1.6 mm (.051" - .063")(c)

Siphon Feed 1.4 mm - 1.8 mm (.055" - .070")

HVLP 1.3 mm - 1.4 mm (.051" - .055")

(c) 1.5 - 1.6 mm DeVilbiss and 1.4 SATA

* The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaClear® G2-4700S™
(Hyper Cure™ - Express Bake and Air Dry)

Combine the components either by volume or weight and then mix thoroughly.

ClearCoat	Volume	weight (cumulative qt)
ChromaClear® G2-4700S™	3	543.0
ChromaClear® G2-450XS™	1	743.5
ChromaPremier® 123X5S™	1	905.2
ChromaClear® G2-4700S™	9	509.1
ChromaClear® G2-450XS™	3	697.1
Plas-Stick® 2350S™	1	848.7
ChromaPremier® 123X5S™	3	905.5

(X=7,8 or 9) Activator

Gun Setups*

Conventional

Gravity Feed 1.3 mm - 1.6 mm (.051" - .063") (c)

Siphon Feed 1.4 mm - 1.8 mm (.055" - .070")

HVLP 1.3 mm - 1.4 mm (.051" - .055")

(c) 1.5 - 1.6 mm DeVilbiss and 1.4 SATA

*The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the Appendix section titled "Equipment Information."



Refinish

DuPont™ ChromaPremier® 72200S™
 Productive Clear

Combine the components either by volume or weight and then mix thoroughly.

Clearcoats	Volume	Weight
ChromaPremier® 72200S™	3	528.5 grams
ChromaPremier® 12303S™ or 12305S™	1	714.0 grams
ChromaPremier® 12365S™ Reducer	30%	907.0 grams

Gun Setups*

Conventional

Siphon Feed	1.6 mm - 1.8 mm (.063" - .070")
Gravity Feed	1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed	1.5 mm - 1.8 mm (.059" - .070")
Gravity Feed	1.4 mm - 1.6 mm (.055" - .063")

* The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the "Equipment Information" Section of the ChromaSystem™ Technical Manual.



Refinish

DuPont™ ChromaPremier® 72500S™
 Premium Appearance Clear

Combine the components by volume or weight, then mix thoroughly.

	Volume	Weight (cumulative qt)
ChromaPremier® 72500S™ Clear	2	563.5 grams
ChromaClear® 1230XS™ Activator	1	855.2 grams
ChromaPremier® 12375S™ Med. Reducer	10%	928.3 grams

(X=3 or 5)

Gun Setups*

Conventional

Siphon Feed 1.3 mm - 1.4 mm* (.051" - .055")

Gravity Feed 1.3 mm - 1.4 mm* (.051" - .055")

HVLP

Siphon Feed 1.3 mm - 1.4 mm* (.051" - .055")

Gravity Feed 1.3 mm - 1.4 mm* (.051" - .055")

**These numbers refer to the actual tip size of the spray gun in millimeters. Some gun manufacturers represent tip sizes in other measurement units.*



Refinish

DuPont™ ChromaClear® HC-7776S™

Multi-Mix Snap Dry Clearcoat

Combine the components either by volume or weight and then mix thoroughly.

	Volume	Weight
ChromaClear® HC-7776S™	4	685 grams
ChromaBase® "4 to 1" 77X5S™	1	874.0 grams

(X = 6,7,8,9)

Gun Setups*

Conventional

Siphon Feed 1.6 mm - 1.7 mm (.059" - .067")

Gravity Feed 1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed 1.7 mm (.067")

Gravity Feed 1.4 mm - 1.6 mm (.055" - .063")

* The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the "Equipment Information" Section of the ChromaSystem™ Technical Manual.



Refinish

DuPont™ ChromaClear® 7779S™

Multi-Mix Panel & Overall Clearcoat

Combine the components either by volume or weight and then mix thoroughly.

	Volume	Weight (cumulative qt)
ChromaClear® 7779S™	4	695.0 grams
ChromaBase® "4 to 1" 77X5S™ (X = 6,7,8,9)	1	884.0 grams

Gun Setups*

Conventional

Siphon Feed	1.5 mm - 1.7 mm (.059" - .067")
Gravity Feed	1.4 mm - 1.6 mm (.055" - .063")

HVLP

Siphon Feed	1.5 mm - 1.7 mm (.056 - .067")
Gravity Feed	1.4 mm - 1.6 mm (.055" - .063")

* The listed setups cover the usual range for various application equipment. For information on specific manufacturers' equipment, see the "Equipment Information" Section of the ChromaSystem™ Technical Manual.



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