



DuPont Automotive Finishes

DuPont 226S™ Aluminum Refinishing System Step B, Aluminum Conversion Coating

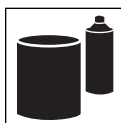
Description

DuPont 226S™ is formulated to produce a high degree of corrosion resistance and adhesion of paint systems. DuPont 226S™ was developed for use on aircraft, boats, commercial vehicles, etc., where exposure to severe conditions exists. DuPont 226S™ chemically stabilizes aluminum, producing a high degree of corrosion resistance and adhesion for paint systems.

General Information

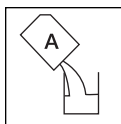
Components

DuPont 226S™ - Step B, Aluminum Conversion Coating



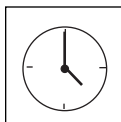
Mix Ratio/Viscosity

Ready to use.



Pot Life

Indefinite.



Undercoats

DuPont 4001S™/4004S™/4007S™ 2K UltraProductive Primer-Filler

DuPont 4904S™ 2K UltraProductive Primer-Filler

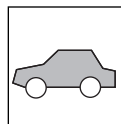
DuPont 1141S™/1144S™/1147S™ 2K Urethane Primer-Filler

DuPont™ URO® 1120S™/1140S™ Primer-Filler

ChromaPremier® 22860S™ Etch Primer

VariPrime® 615S™

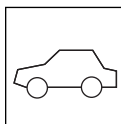
Low VOC Prime 'N Seal® 2710S™/2740S™/2770S™



Application

Substrates

Aluminum



Surface Preparation

- Remove all mill oil and contaminants with DuPont First Klean 3900S™, Prep-Sol® 3919S™ or DuPont Kwik Clean 3949S™.
- Sand the substrate thoroughly according to the undercoat selection.



Aluminum Refinishing System DuPont 226S™ Step B, Aluminum Conversion Coating

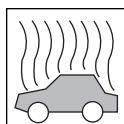


Application

- Freely apply the diluted DuPont 225S™ solution to the aluminum surface. While the aluminum is still wet, rinse thoroughly with clear water or wipe with a clean damp cloth.
- Allow surface to air dry or wipe dry with a clean cloth.
- Treat the cleaned surface with DuPont 226S™ to obtain maximum adhesion and corrosion resistance.

Tips for Success

- *Protect adjacent areas by using masking tape and polyethylene sheeting.*
- *The corrosion-preventing coating of DuPont 226S™ leaves the aluminum surface with a golden coloration.*



Flash/Dry Times

Allow surface to air dry or wipe dry with a clean cloth.

Physical Properties

0 VOC (0 VOC less water).

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.