



Refinish

Panel Repair Procedure

Step 1

Prepare the surface

- Prepare the repair area according to the Surface Prep guidelines in the General Procedures section.
- Perform repair using primer and sand, clean and prep for sealing.

Step 2

Apply Adhesion Promoter

- Sand area for adhesion promoter application with a fine scuff pad and 2311S™ Sanding Paste or 1200 – 1500 grit. (If you prep the substrate with 2311S™, it is crucial to clean immediately with water and wipe dry. Do not allow the scuffing compound to dry. Residual debris from a scuffing compound can cause coating to blister.)
- Follow with DuPont™ First Klean™ 3900S™, DuPont™ Final Klean™ 3901S™, or DuPont™ 3939S™ Lacquer and Enamel Cleaner.
OR
- Clean with DuPont™ Low VOC Final Klean™ 3909S™ Waterborne Cleaner.
- Optionally, wipe entire panel from end to end using the Dupont™ Sontara® PS-39X5S Pre-Saturated Static Control Wipe appropriate for shop conditions.
- Apply adhesion promoter over the sanded and cleaned panel.

Step 3

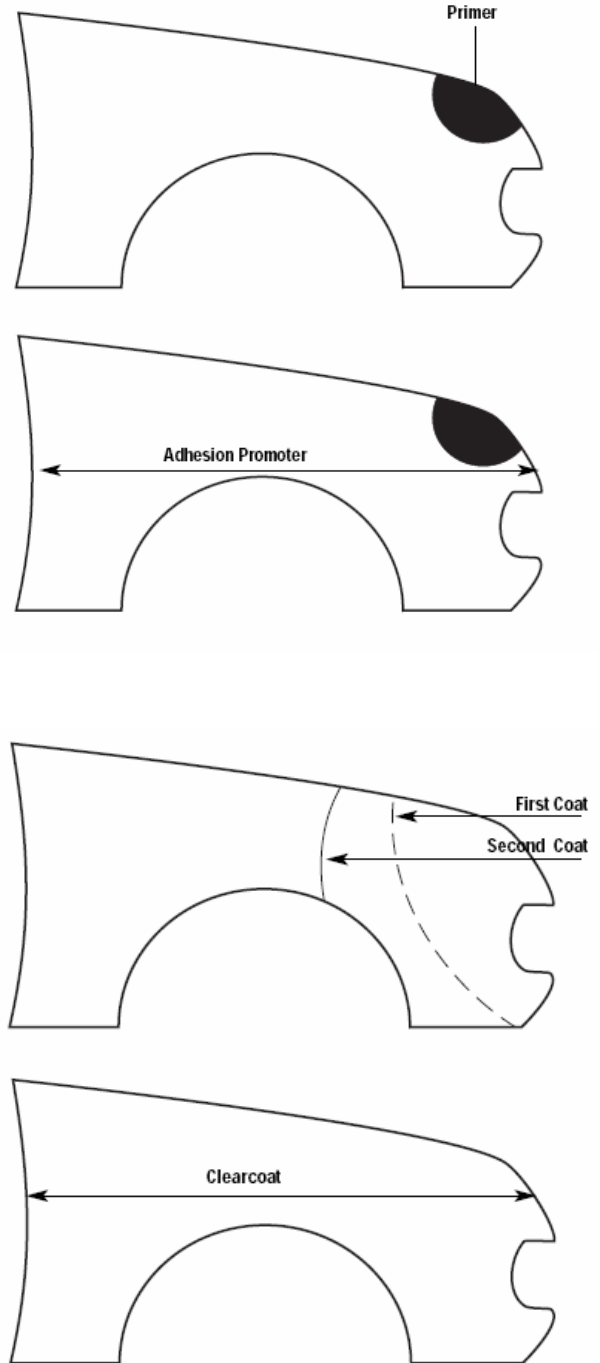
Apply the Basecoat

- Apply the first coat of color beyond the repair area. Apply a second coat of color, extending it beyond the first coat.
- Continue until full hiding and color match are achieved.

Step 4

Apply the Clearcoat

- Apply 2 coats of clear over the entire panel.



VOC Regulated Areas

These products may be restricted in VOC regulated areas. Follow usage recommendations in the VOC Compliant Products Chart for your area.



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Safety & Handling

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

Please visit: www.performancecoatings.dupont.com to view or print an addition copy of this "Technical Product Data" sheet.



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DuPont Performance Coatings 2