



DuPont Automotive Finishes

DuPont A-7160S™ Aerosol Fill-in Can

Description

DuPont A-7160S™ is designed for Jobbers as an aerosol fill-in can for DuPont™ SprayBase™ allows the bodyshop technician to apply jobber mixed basecoat color from the convenience of an aerosol container.

Directions for Use:

- Mix MasterTint™ ChromaPremier™ Basecoat color.
- The 12 ounce can of SprayBase™ will require a 3.5 ounce fill of base coat color in the 8.6 ounce can of A-7160S™. You will need to prepare a 4.0 ounce mix to have sufficient material to fill 3.5 ounces.
- The 6 ounce can of SprayBase™ will require a 1.8 ounce fill of base coat color in the 4.3 ounce can of A-7160S™. You will need to prepare a 2.0 ounce mix to have sufficient material to fill 1.8 ounces.
- Jobber labels are for lead free colors only.
- Fill the base coat color into the A-7160S™ Fill-in can. Follow the equipment manufacturer's direction for the aerosol fill-in equipment.
- Label the can with the SprayBase™ jobber label part E-R 4074 for 12 oz. or E-R 4073 for 6 oz. net wt.
- Indicate the product code on the face of the label in the space provided.
- Circle the tints listed on the backside of the label indicating the items used to make the base coat color.
- Affix the label to the can.
- Shake the aerosol for 2 minutes.
- Replace cap to prevent potential misuse.
- Supply the end user with the MSDS for A-7160S™ and MasterTint™

Tips for Success

Avoid damaging the spray can valve.

- Twist the spray head while removing and replacing the part on the spray can. The twisting action will reduce the chances of damaging the valve on the spray can. A damaged valve will result in poor application results. Advise the user to clear the pick-up tube and test for application before use.
- Concentrated color will be in the pick-up tube as a result of the filling operation. This will cause the paint to spit during initial spray. A test spray will clear the tube.

The spray head can clog with paint if it is not cleared after every application. The user can clear the spray head between applications by inverting the can and purging the pick-up tube with short bursts from the spray head until the spray fan is clear.

Do not remove the spray head other than during the filling operation. Storing the can without the spray head in place may result in the valve sealing shut, rendering the can useless.

Do not store the can above 120°F at any time. The can may deform or rupture at temperatures above 120°F.

Always point the spray head nozzle away from your face and body. This will help reduce the chances of injury due to accidental discharge.

Physical Properties

VOC:

LE	5.3 lbs/Gal
AP	3.9 lbs/Gal
Weight per gallon:	5.7 lbs/Gal
Flash Point:	See MSDS.

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.

Please visit: www.performancecoatings.dupont.com to view or print an additional copy of this "Technical Product Data" sheet.