



DuPont Automotive Finishes

DuPont™ 2311S™ Sanding Paste

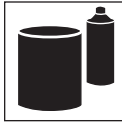
Description

DuPont™ 2311S™ Sanding Paste is designed for preparing body panels for basecoat blends. It will allow the technician to abrade the repair surface efficiently with the yellow color giving a good visual aid in tracking the work. An added benefit to DuPont™ Sanding Paste is that the residue can be removed effectively with water. Using 2311S™ will help minimize problems in panel preparation which can lead to poor blends.

General Information

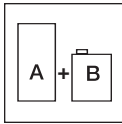
Components

DuPont™ 2311S™ Sanding Paste



Mix Ratio/Viscosity

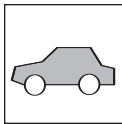
Ready to use.



Application

Substrates

Properly prepared OEM finish.



Surface Preparation

Prepare the repair area according to the Surface Prep guidelines in the General Procedures section. Perform repair using primer or sealer as necessary.



DuPont™ 2311S™ cleaning paste can be used with a damp ultra fine scuff pad. Apply a small amount of paste; a dab the size of a quarter will do to start.

Step1: Sand blend area using a scuff pad and sanding paste. Be sure to let the sanding paste dry on the body panel.

Step2: Scrub and rinse with clean water making sure to remove all paste residue.

Tips for Success:

Use a small stiff brush to sand around difficult to reach places such as moldings.

DuPont™ 2311S™ Sanding Paste

Physical Properties

VOC LE:	1.1 lb/gal
VOC AP:	0.5 lb/gal
Weight per gallon:	12.4 lb/gal
Flash Point	See MSDS

VOC Regulated Areas

These directions refer to the use of products which may be restricted VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any DuPont Refinish product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.

Please visit www.performancecoatings.dupont.com to view or print an additional copy of this "Technical Product Data" sheet.

